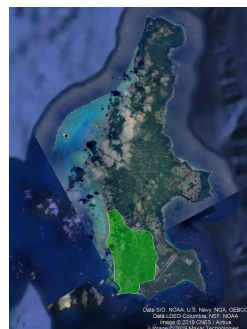


Agingan Treatment Plant (ATP)

1

Agingan - Service Area



Southwest Portion of the Island of Saipan

Built: 1993

Purpose: Secondary Treatment

Replaced: Primary Treatment 'Clari-gester'

Purpose:

Screenings and Grit Removal

Secondary Treatment

BOD Removal (biological oxygen demand)

TSS Removal (total suspended solids)

Bacterial Reduction

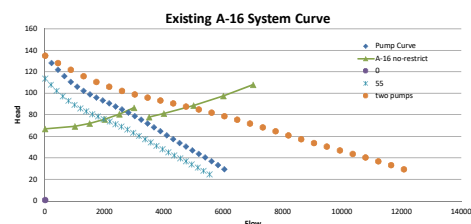
2

A-16 Lift Station



3

A-16 Lift Station



Flygt N3301 MT – 3 phase – 634 impeller

Output: 1,950 gpm @ 55 hertz

Dry Season: 11 hours 1.3 MGD

Wet Season: 13 hours 1.5 MGD

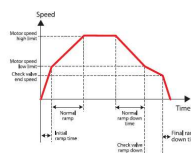
4

VFD – Throttling

Flow 1	Head 1	Hertz 1: 60		Flow 2	Head 2	Hertz 2: 45	
		Pump Eff	BHP			Pump Eff	BHP
1509	99	63	59.9	1131	56	25.3	
1724	96	68	61.6	1293	54	26.0	
1940	93	72	63.5	1455	53	26.8	
2155	91	75	65.4	1616	51	27.6	

Open and close your check valves quietly and quickly – Check Valve Ramp

The Check Valve Ramp prevents water hammering as the pump stops and the check valve closes. The Check Valve Ramp slowly ramps down the pump speed around the value where the check valve ball is about to shut.



5

ATP Influent Characteristics

Low Strength Domestic Wastewater

BOD: 160 mg/L (biological oxygen demand)

TSS: 110 mg/L (total suspended solids)

TKN: ~30 mg/L (organic nitrogen)

TP: ~5 mg/L (phosphorus)

pH: 7.3 to 7.5 (neutral acidity)

Temp: 28°C ± 2°C (no seasonal variation)

6

Headworks – Primary Treatment - Screenings



7

Headworks – Primary Treatment - Screenings



Screenings: 2 cubic feet per 1 MG at 6 mm sizing (1/4" sizing)

@ 1.5 MGD = ~1 cubic feet per day @ 12 mm sizing (1/2" sizing)

Solid Waste for Landfill Disposal

8

Headworks – Primary Treatment - Grit



Offline – 2009

1.5 #/MG

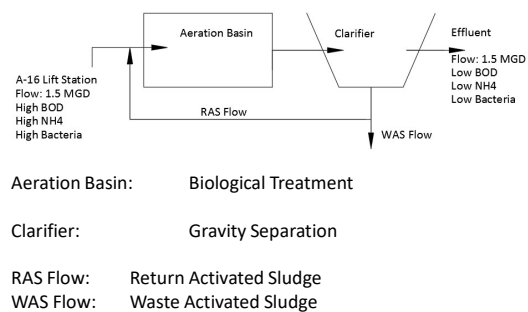
Capture-able: ~1 #/day

Gravity Separation

The grit finally ends up in the digester since it is not captured here.

9

Activated Sludge - Process Diagram



10

Biological Treatment Goals

	Inflow	Outflow	Achievable
BOD (mg/L)	~160	< 30	< 15
TSS (mg/L)	~110	< 30	< 20
Nitrogen (N-mg/L)	~30 NH ₄	20 NO ₃ and 3 NH ₄	
Enterococci (Colony Forming Units / 100 mL)	+500,000	10,080	~4,000

11

Enterococcus in Wastewater

Enterococcus

Indicator of Raw Sewage.

Varies less in treatment than E. Coli.

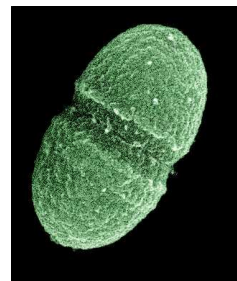
Less biological decay (die-off) during treatment (long lived)

Is present until it is consumed or destroyed.

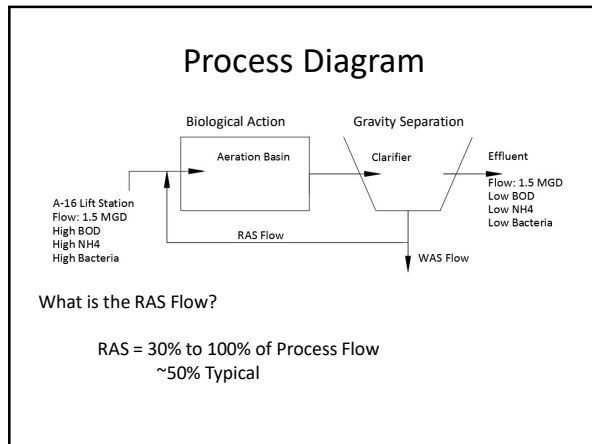
- Consumed by other bacteria or micro-organisms
- Destroyed by disinfection

Marine Swimming Water: 35 CFUs/100 mL

Enterococcus Faecalis - Picture from:
<https://www.ars.usda.gov/oc/images/photos/mar05/0035-1/>
 Population Distribution from:
 The Enterococci: Pathogenesis, Molecular Biology, and Antibiotic Resistance



12



13

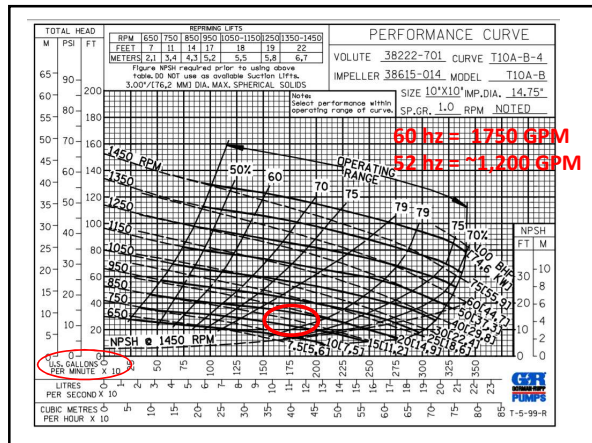
RAS Recycle

Solids from the Clarifier are pumped back to the Headworks

15 HP Gorman Rupp
20 hours per day
VFD: 53 hertz
1,200 gpm

20 hours * 60 minutes per hour * 1,200 gpm = 0.7 MGD
1.4 MGD = 100% of Process Flow

14



15



16

Aeration Basin – Biological Treatment

Physical Characteristics

- 2 Aeration Basins
- 100 HP Aerator per Basin
- 0.7 MGD per basin

17

Aeration Basin – Biological Treatment

2 Aeration Basins
100 HP Aerator each basin
0.7 MGD per basin

18

Aeration Basin – Biological Treatment

Oxygenation Requirement:

Key Parameters:

1.3 # Oxygen per 1.0 # of BOD (hot weather adjustment)

4.6 # Oxygen per 1.0 # of TKN (no denitrification)

Assumed Flow: 1.5 MGD

BOD Digestion: 2,600 # Oxygen Day

TKN Oxidation: 1,750 # Oxygen Day

4,350 # Oxygen Day

19

Aeration Basin - Aeration

Vendor: 3.8 # Oxy / (hr*HP)

Assumed: 3.0 # Oxy / (hr*HP)

3.0 * 24 hours * 100 HP
= 7,200 # Oxygen Day

Supplied: 7,200 # Oxygen / Day

Required: 4,300 # Oxygen / Day

What about at 12 PM?
What about at 12 AM?



20

Aeration Basin – Key Parameters

Agingan – ATP

Conventional Treatment

Residence Time = 9 hours

Residence Time = 6 hours

Loading: 20 # BOD / 1000 cf.

Loading: 35 # BOD / 1000 cf.

RAS Flow: 100%

RAS Flow: 40%

MLSS: ~4,500 mg/L

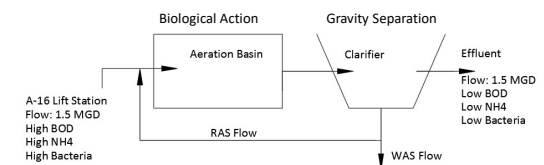
MLSS: 3,000 mg/L

Oxygen: 7,200 #/day

Oxygen: 4,350 #/day

21

Process Diagram



What is the Clarifier?

A Gravitational Separator

Biological Reactions are not welcome

22

Clarifier - Empty



23

Clarifier - Filling



24

Clarifier - Full



25

Clarifier - Full



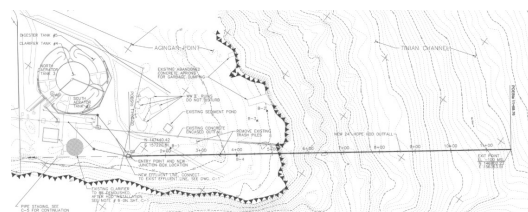
26

Clarifier Overflow

- 1.5 MGD Flow
- Dia: 80' Area: 5,000 sq.ft.
- Clarifier Overflow: (1.5 MGD / 5,000 sq.ft.)
- Clarifier Overflow: ~300 gpd / sq.ft.
- Normal: 400 to 700 gpd / sq.ft.
- Plant Capacity: ~3.0 to 4.0 MGD

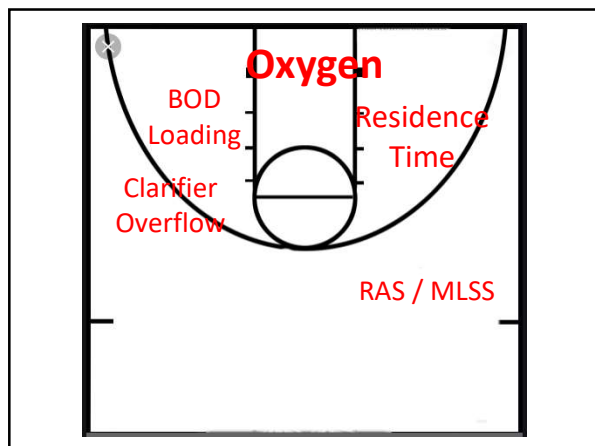
27

Agingan WWTP



550' passed the rocky point, 100' deep in the Ocean

28



29